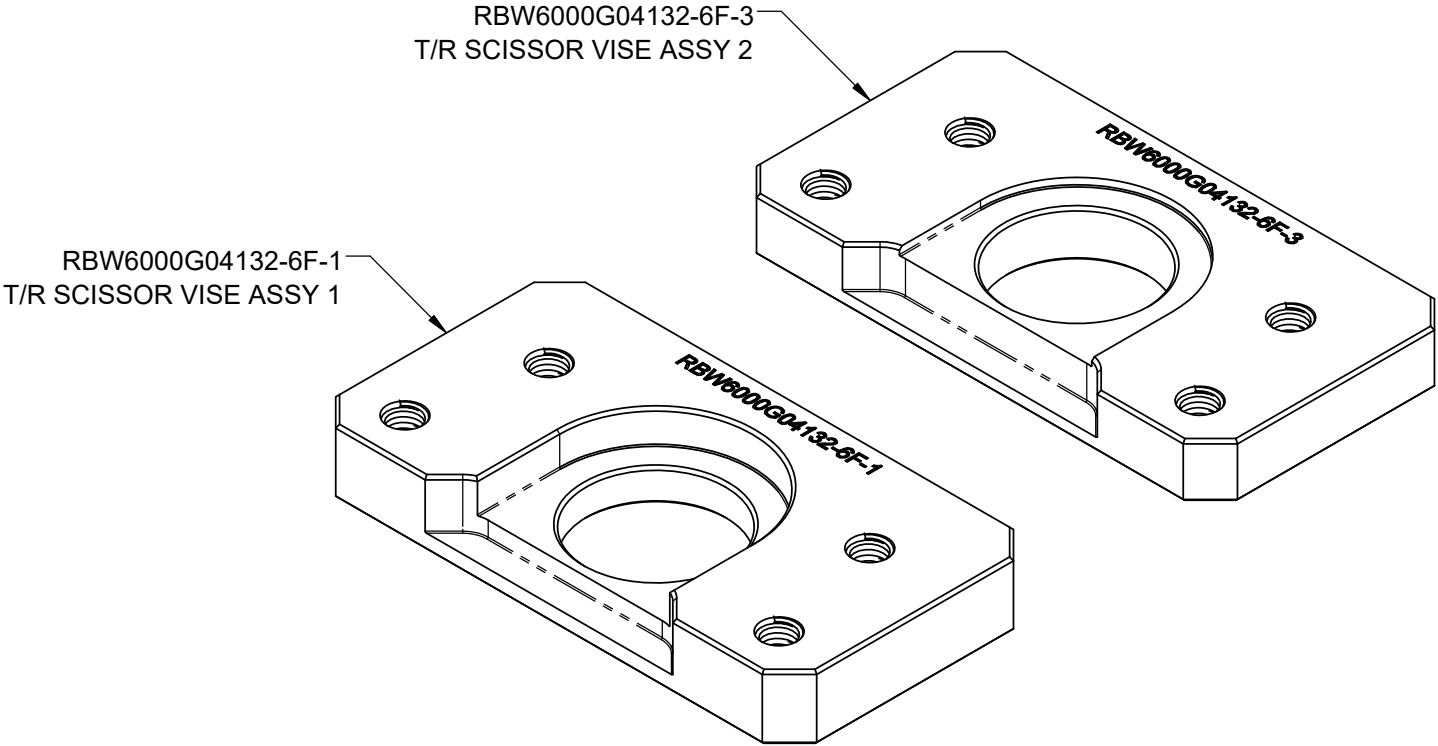



| QTY | P/N | DESCRIPTION |
|-----|--------------------|-------------------------|
| X | RBW6000G04132-6F | T/R SCISSOR VISE ASSY |
| | | |
| 1 | RBW6000G04132-6F-1 | T/R SCISSOR VISE ASSY 1 |
| 1 | RBW6000G04132-6F-3 | T/R SCISSOR VISE ASSY 2 |

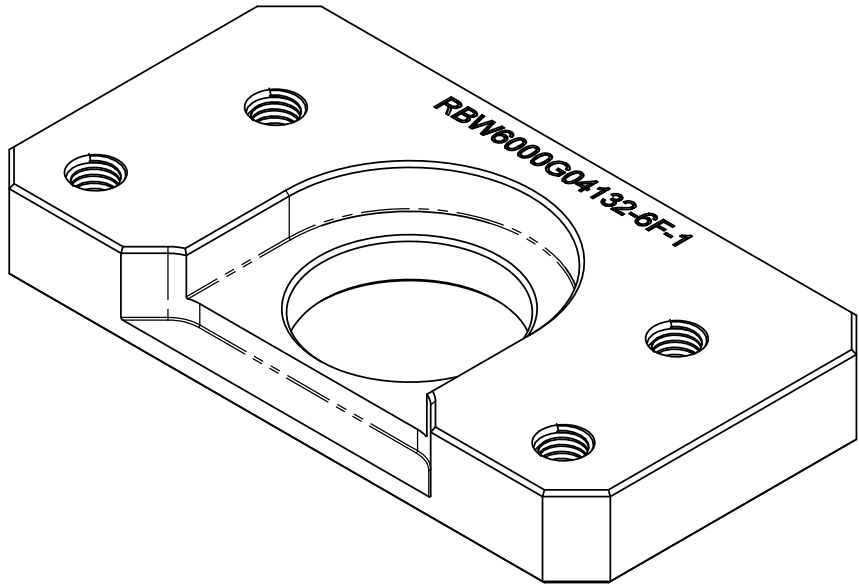


RBW6000G04132-6F T/R SCISSOR VISE ASSY

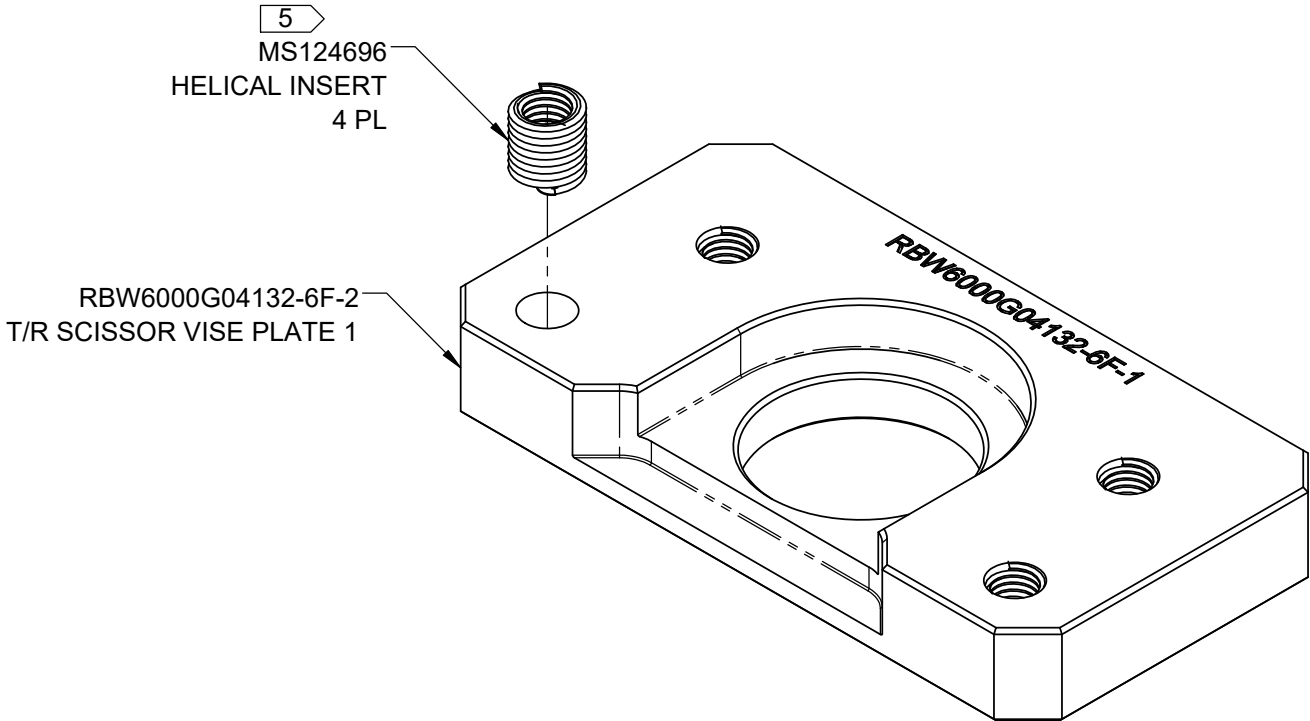
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NONE
4) IDENTIFICATION: N/A

| | | | | |
|---|--|---|---|----------|
| B | REVISED DRAWING TEMPLATE REORGANIZED/ADDED VIEWS FOR CLARITY -1, -3 MS124696 WAS MS21209F4-15. ADDED NOTE FOR LOCTITE 262 APPLICATION -2 ADDED SYMMETRIC TOLERANCE FOR CENTER TO CENTER DIMENSIONS -4 ADDED SYMMETRIC TOLERANCE FOR CENTER TO CENTER DIMENSIONS. ADDED 2 PL COUNT TO R0.008 MAX DIMENSION REASON: ECR 349 | | RF | 22.01.13 |
| A | NEW ISSUE | | VM | 19.08.13 |
| REV. | DESCRIPTION | | | DATE |
| DESIGN | VM | <div>UNLESS OTHERWISE NOTED</div> <div>DIMENSIONS IN INCHES</div> <div>TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005</div> <div>BREAK SHARP EDGES: 0.005 - 0.010</div> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | DRAWING NO. REV. B | |
| CHECKED | KPT | | RBW6000G04132-6F SHEET 1 OF 5 | |
| MFG. APPR. | FK | | TITLE SCALE | |
| APPROVED | SAD | | T/R SCISSOR VISE ASSY NTS | |
| DE APPR. | N/A | | | |
| DATE | 22.01.13 |  | THIRD ANGLE PROJECTION | |
| COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | | | | |

| QTY -1 | P/N | DESCRIPTION |
|-----------|--------------------|--------------------------|
| X | RBW6000G04132-6F-1 | T/R SCISSOR VISE ASSY 1 |
| 1 | RBW6000G04132-6F-2 | T/R SCISSOR VISE PLATE 1 |
| 4 | MS124696 | HELICAL INSERT |



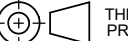
RBW6000G04132-6F-1 T/R SCISSOR VISE ASSY 1

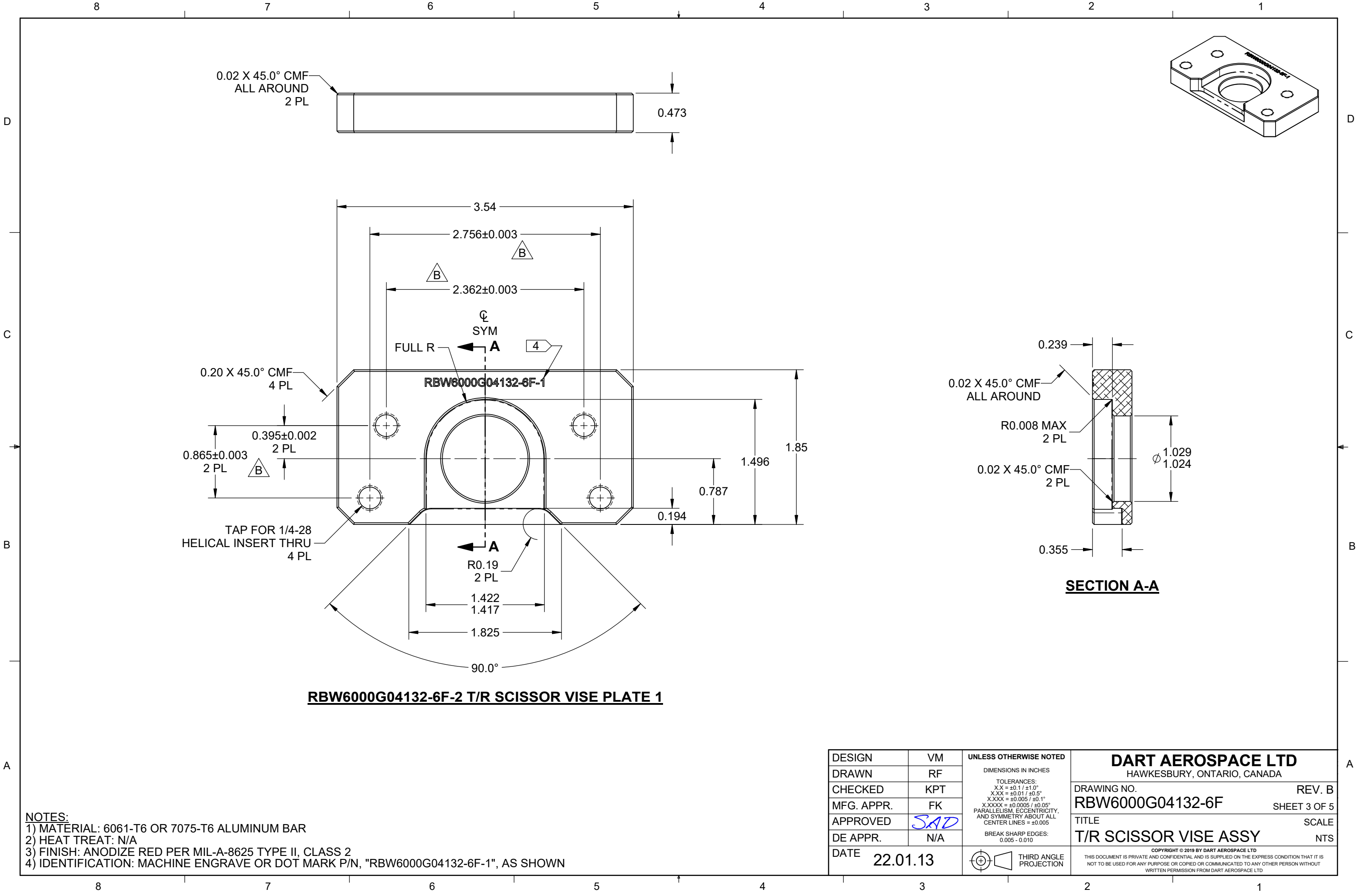


NOTES:

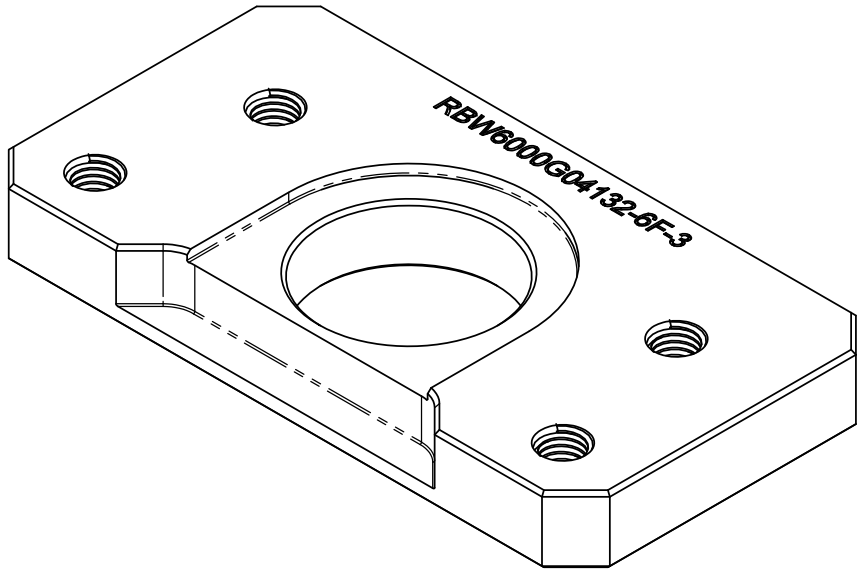
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) IDENTIFICATION: N/A
- 5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION



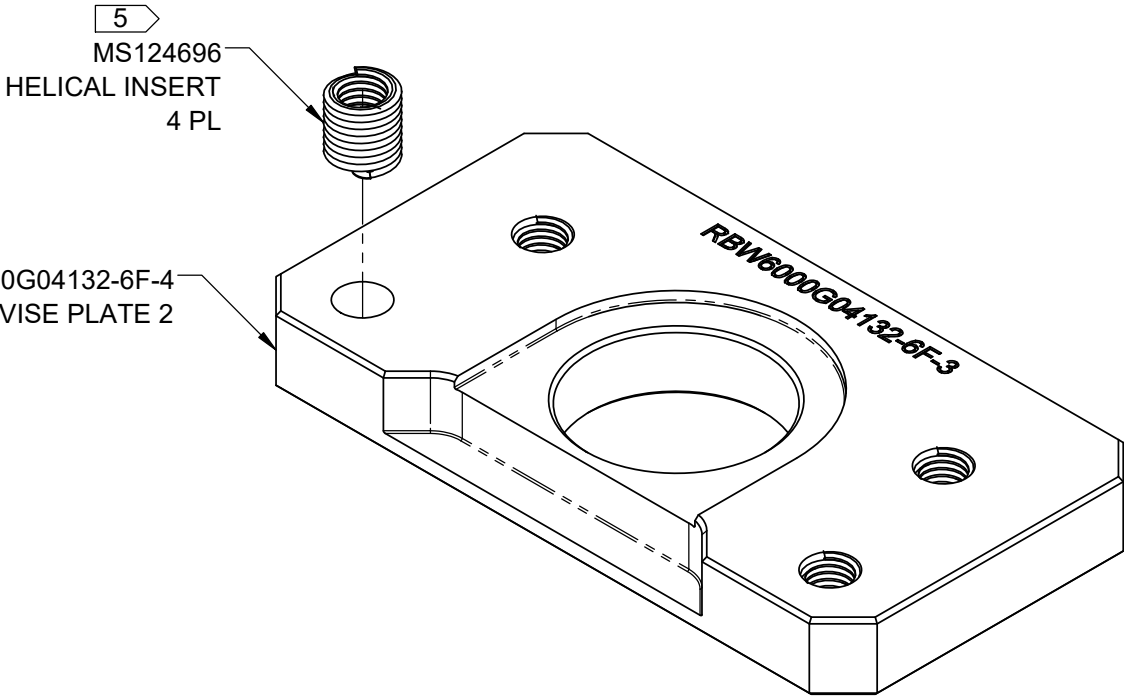
| | | | | |
|---------------|------------|--|--|--|
| DESIGN | VM | <div>UNLESS OTHERWISE NOTED</div> <div>DIMENSIONS IN INCHES</div> <div>TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010</div> <div> THIRD ANGLE PROJECTION</div> | <div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div> | |
| DRAWN | RF | | DRAWING NO. REV. B | |
| CHECKED | KPT | | RBW6000G04132-6F SHEET 2 OF 5 | |
| MFG. APPR. | FK | | TITLE SCALE | |
| APPROVED | <i>SAD</i> | | T/R SCISSOR VISE ASSY NTS | |
| DE APPR. | N/A | | | |
| DATE 22.01.13 | | <div>COPYRIGHT © 2019 BY DART AEROSPACE LTD</div> <div>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</div> | | |



| QTY -3 | P/N | DESCRIPTION |
|-----------|--------------------|--------------------------|
| X | RBW6000G04132-6F-3 | T/R SCISSOR VISE ASSY 2 |
| 1 | RBW6000G04132-6F-4 | T/R SCISSOR VISE PLATE 2 |
| 4 | MS124696 | HELICAL INSERT |



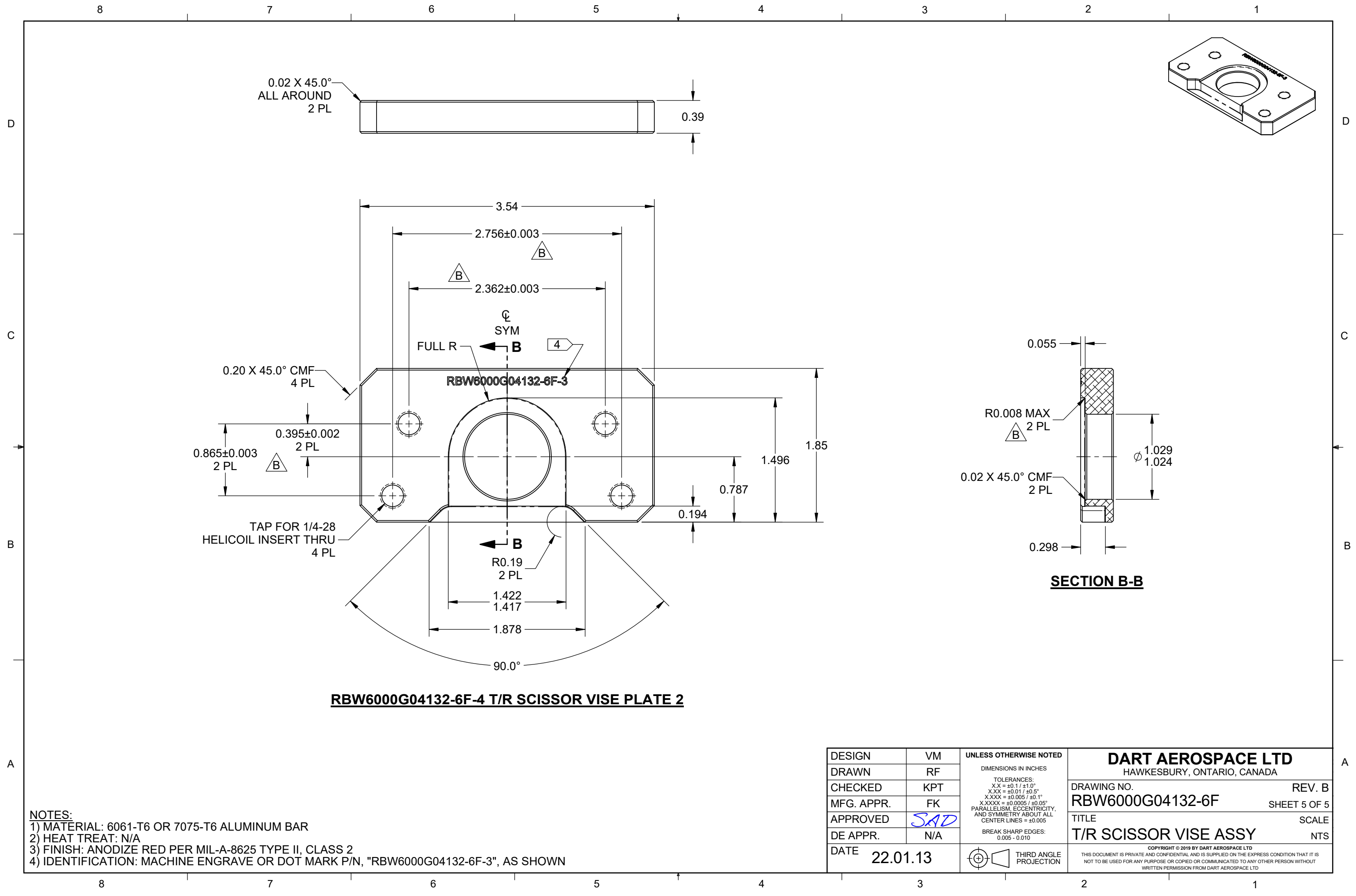
RBW6000G04132-6F-3 T/R SCISSOR VISE ASSY 2



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) IDENTIFICATION: N/A
5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION



| | | | | |
|------------|----------|--|---|--|
| DESIGN | VM | UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | DRAWING NO. REV. B | |
| CHECKED | KPT | | RBW6000G04132-6F SHEET 4 OF 5 | |
| MFG. APPR. | FK | | TITLE SCALE | |
| APPROVED | SAD | | T/R SCISSOR VISE ASSY NTS | |
| DE APPR. | N/A | | THIRD ANGLE PROJECTION | |
| DATE | 22.01.13 | | THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | |



- NOTES:
- 1) MATERIAL: 6061-T6 OR 7075-T6 ALUMINUM BAR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE II, CLASS 2
 - 4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N, "RBW6000G04132-6F-3", AS SHOWN

| | | | | |
|------------|----------|---|---|--|
| DESIGN | VM | UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: XX = $\pm 0.1 / \pm 1.0^\circ$ XXX = $\pm 0.01 / \pm 0.5^\circ$ XXXX = $\pm 0.005 / \pm 0.1^\circ$ XXXXX = $\pm 0.0005 / \pm 0.05^\circ$ PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 BREAK SHARP EDGES: 0.005 - 0.010 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | DRAWING NO. REV. B | |
| CHECKED | KPT | | RBW6000G04132-6F SHEET 5 OF 5 | |
| MFG. APPR. | FK | | TITLE SCALE | |
| APPROVED | SAD | | T/R SCISSOR VISE ASSY NTS | |
| DE APPR. | N/A | | THIRD ANGLE PROJECTION | |
| DATE | 22.01.13 | | THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | |